

**What is claimed is:**

1. A quick change roll-fed high speed labeling system, comprising:  
 a conveyor for moving articles to be labeled;  
 an infeed screw assembly for spacing and stabilizing said articles, said  
 infeed screw assembly comprising a feedscrew having a plurality of pockets for  
 5 receiving and properly spacing successive incoming articles, said feedscrew  
 assembly having a gear drive, and having means for pivoting said feedscrew both  
 vertically and horizontally;  
 a rotatable starwheel assembly having a plurality of spaced pockets for  
 receiving individual ones of said articles therein;  
 10 a rotatable vacuum drum assembly; and  
 a supply of roll fed labels, wherein said labels are dispensed singly onto a  
 label receiving face of said rotatable vacuum drum assembly.
2. A quick change roll-fed high speed labeling system, comprising:  
 a conveyor for moving articles to be labeled;  
 an infeed screw assembly for spacing and stabilizing said articles;  
 a rotatable starwheel assembly having a plurality of spaced pockets for  
 5 receiving individual ones of said articles therein;  
 a rotatable vacuum drum assembly comprising a three-ported valving  
 system; and  
 a supply of roll fed labels, wherein said labels are dispensed singly onto a  
 label receiving face of said rotatable vacuum drum assembly.